



Failed Pipe Support

Water spraying out from
hole in support column

Produced Water 300mm Super Duplex Line

Location of UHP
Water Blaster

Side view showing
degree that pipe has
moved/lowered



Showing canter
levered section of
line from a distance

Under side of
Orchard Rd Bridge



Layered corrosion
on failed pipe
support



Strain / movement of main pipe
supports support when canter
levered section dropped.



Rigging used to support PW line

