

Deferred maintenance – a major industry challenge?

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Session 14: Process Safety

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Framing the "deferred maintenance" question...



- Introduction
- Global industry behaviour drivers
- Australia industry
- Maintenance indicators
- Recent events
- The "Effective Operator"?
- Establishing better practices
- Next steps & questions



Global industry – behaviour drivers



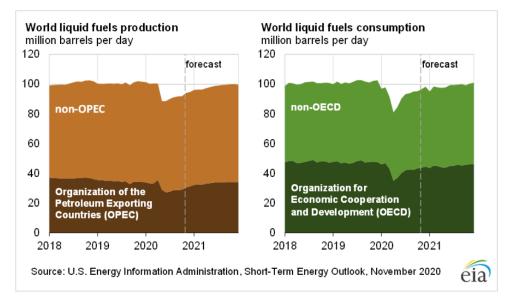
Shell to cut up to 9,000 jobs as oil demand slumps





Royal Dutch Shell has said it plans to cut 7,000 to 9,000 jobs as it responds to challenges including the slump in oil demand amid the Covid-19 pandemic.

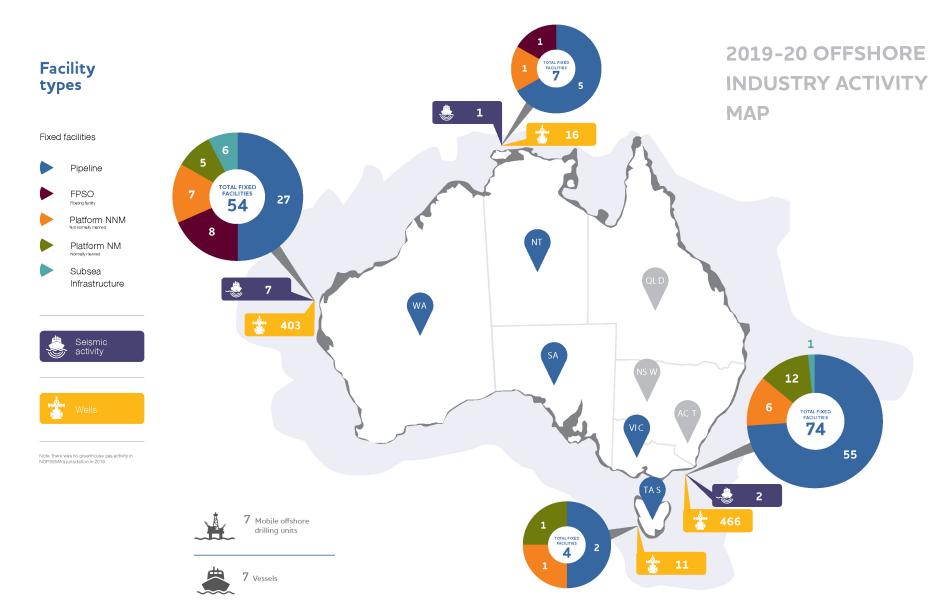






Offshore Australia





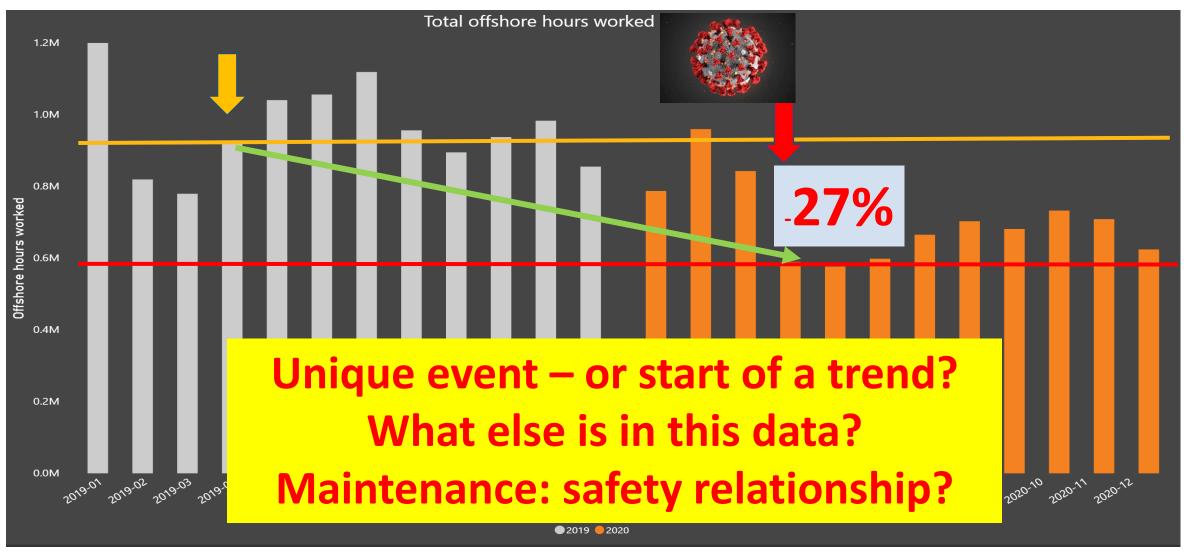
Offshore facilities – all need maintenance





Australia - offshore hours





Seeking "better practices"

Management of Deferred Maintenance Survey Due 12 May 2021



- Industry survey April/May 2021
- Qualitative review
- Inevitable differences in approach & risks
- Aiming to identify better practices
- The "effective operator"
- Engage industry
- Targeted inspections

Work in progress....



Dutyholder Entity Name Date Completed **Contact Person** Contact Email Address

Topic Summary Dutyholder response (Yes/No or minor text) Company Culture Does your company have a documented process for Maintenance setting maintenance budget? Please list, for your organisation, the top 3 accepted causes of maintenance budget reductions Does your company have documented definitions for the following Deferred maintenance Maintenance backlog Any other terminology that reflects maintenance that is not completed by the required due date Please list, for your organisation, the top 3 causes of maintenance completion after the prescribed maintenance Does your organisation have a documented process to manage modifications to maintenance activities (e.g.

MAINTENANCE IS STILL A MUST

and gas sector, like many businesses and the community, is also operating under unprecedented and challenging circumstances. As an example of the significant chang

66 the offshore sector has been further challenged by the impacts of historically low oil prices

From theory to facts



Theory

Offshore hours worked dropped significantly from March 2020. Deferral of maintenance can be expected as a result, including increased safety risk.

Method

Surveys and sharing contributed to understanding risk and supported industry best practice development in tackling Covid-19 health risks.

- Is deferred maintenance linked to safety risk?
- Can best practice sharing assist industry in identifying risks and best practice control measures for deferred maintenance?



Responses dependent on scale and scope of business.

Industry survey – Deferred Maintenance



<u>Aims</u>: How did industry accommodate reduced hours offshore? Links to safety? What does best practice look like? Can benchmarking and information sharing support industry performance?

<u>Phase 1</u>: Initial high level view, basis of industry benchmarks. To facilitate response comparison, survey set at the "governance" level (i.e. do you have a system, high level info associated with system, rather than give us your system and we'll decide how good it is)

Management of Deferred Maintenance Survey

Due 12 May 2021



Dutyholder Entity Nam	ie	Date Completed	
Contact Person		Contact Email Address	

Contact Person Contact Email Address

Topic Summary	Prompt	Dutyholder response (Yes/No or minor text)
Company Culture - Maintenance deferral	Does your company have a documented process for setting maintenance budget?	
	Please list, for your organisation, the top 3 accepted causes of maintenance budget reductions	
	Does your company have documented definitions for the following: Deferred maintenance Maintenance backlog Any other terminology that reflects maintenance that is not completed by the required due date	
	Please list, for your organisation, the top 3 causes of maintenance completion after the prescribed maintenance strategy date	
	Does your organisation have a documented process to manage modifications to maintenance activities (e.g. different people may complete) to facilitate achievement of compliance date	
KPI's for Maintenance deferral	Please provide the KPIs/metrics utilised by your organisation, for the identification of / management of deferred maintenance Please supply the end of year values against their targets (for the past 5 years)	

Expect other phases as we gather more information.

Responses dependent on scale and scope of business.

Thank you for your contributions...





































Survey Findings



Do all companies have a documented process for setting maintenance Budget and Managing risk associated with Maintenance deferral?

Yes they do!

....So....we should have nothing to worry about?



The remaining survey questions 'dug into' the processes to understand a bit better...and it was discovered...





"While there were no 100% 'Ineffective Operators',
there were also no 100% 'Effective Operators' either"
Some examples of 'what good looks like' were discovered...

Survey Findings - Examples



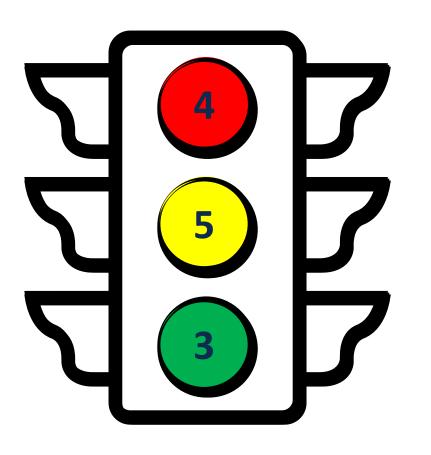
Topic	Effective Operator traits	Ineffective Operator traits
Company Culture – Maintenance Deferral	 Reasons outside of operator control (Inclement weather, vendor availability, material availability*, status of material on receipt) 	 Shutdown timing constraints Spare parts/material availability Access to equipment Resource constraints Work inefficiencies Work raised late / late scope changes
Deferring Maintenance – risk assessment – top considerations	 IS IT SAFE TO KEEP OPERATING? State of other MAE controls for the affected MAE Alternative options considered Impacts of the change are understood Previous equipment deferrals are considered Temporary controls are considered Learnings for the future 	 Consequence and probability (this is the output, not an input/consideration) Next opportunity to complete (Suggests manipulation of LACD to meet production schedule)

^{*}Excluding poor spares management

Operator traffic light



Initial assessment against "effective vs ineffective operator" model:



Recent examples of corrosion/poor maintenance indicate there are gaps.

While some useful 'traits' were identified by the survey, the 2020 data has not been explained. Is this going to create a longer term impact? Effect of technology?

Survey benchmarked the status of documented process for the management of deferred maintenance across the industry. Are the design and execution of the processes robust?

Next steps – in parallel



- Consolidate findings from survey
- Engage with operators on their specific system to obtain better information
- Discuss with industry including CEO level
- Obtain industry feedback on best practice development
- Targeted inspections to determine robustness of deferred maintenance system design & description



Deferred Maintenance

Questions?



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