



Improvement Notice

*Offshore Petroleum and Greenhouse Gas Storage Act 2006
Offshore Petroleum and Greenhouse Gas Storage (Safety) Regulations 2009*

Notice Number: 297

IMPROVEMENT NOTICE

To: Woodside Energy Limited

I, [REDACTED] an OHS inspector appointed under section 680 of the Act, am satisfied that the person named above as the responsible person is contravening, or has contravened, and is likely to contravene:

(a) clause 9(2)(c) of Schedule 3 to the Act;

at:

Vincent Facility (incorporating the Maersk Ngujima Yin FPSO)

The reasons for my opinion are:

A small bore connection on the gas reinjection line on the Vincent facility is considered to be highly susceptible to vibration induced fatigue failure due to the design of the connection and associated bracing, refer to Figure 1 attached. Two previous inspections have highlighted NOPSA's concern regarding this particular connection and the small bore connection was visibly vibrating during the most recent inspection. The line contained hydrocarbon gas at a pressure of 7.5 MPa. In addition, Woodside plan to restart gas compression operations in the immediate future, which could potentially increase the risk of a failure.

You are required to take action within **30** days of the date of this notice to prevent further contravention or likely contravention of the clause or regulation.

* The following action must be taken by the responsible person within the period specified above:

Either remove the connection or adequately ensure the connections continued integrity or by other means comply with the clause 9(2)(c).

Signed: [REDACTED]

OHS inspector

Dated: 8th April 2011

NOTES: (Please see back of form)



Improvement Notice

This notice was delivered to: _____

(insert name)

in the office or position of _____

(insert office or position)

at: 10.30 am/pm on _____

(insert time)

(insert date)

(See notes on page 3)

When the required improvement has been completed, return this part of the notice to the following person at the address below:

Name: _____

Position: OHS inspector

Address: 100 St Georges Terrace, Perth, WA, 6000

Telephone number: (08) 6461 7011

Improvement Notice No. **297** has been complied with.

Signed: _____

Date: 6/5/11

NOTES:

1. Under clause 78 of Schedule 3 to the Act, a person who fails to ensure that this notice is complied with, to the extent that it relates to a matter over which the person has control, may be liable to a penalty of 100 penalty units.
2. This notice must be displayed in a prominent place at the workplace and, under clause 79 of Schedule 3 to the Act, must not be tampered with or removed before the notice has ceased to have effect.
3. Under subclause 78 (11) of Schedule 3 to the Act, an operator, or an employer of a member of the workforce to whom this notice is given must:
 - (a) give a copy of the notice to each health and safety representative for a designated workgroup having group members performing work that is affected by the notice; and
 - (b) display a copy of the notice in a prominent place at or near each workplace at which the work is being performed.
4. Under subclause 81 of Schedule 3 to the Act, any of the following persons may request Fair Work Australia to review the OHS inspector's decision:
 - the operator of the facility or an employer who is affected by the decision;
 - any person to whom an improvement notice has been issued;
 - the health and safety representative for a designated work group that includes a group member affected by the decision;
 - a workforce representative in relation to a designated work group that includes a group member affected by the decision;
 - if there is no designated work group — a workforce representative in relation to a member of the workforce affected by the decision;
 - the owner of any plant, substance or thing to which the OHS inspector's decision relates.
5. An improvement notice ceases to have effect when the responsible person takes the action specified in the notice, or if no action is specified, takes the action that is necessary to prevent the contravention, or likely contravention, with which the notice is concerned.

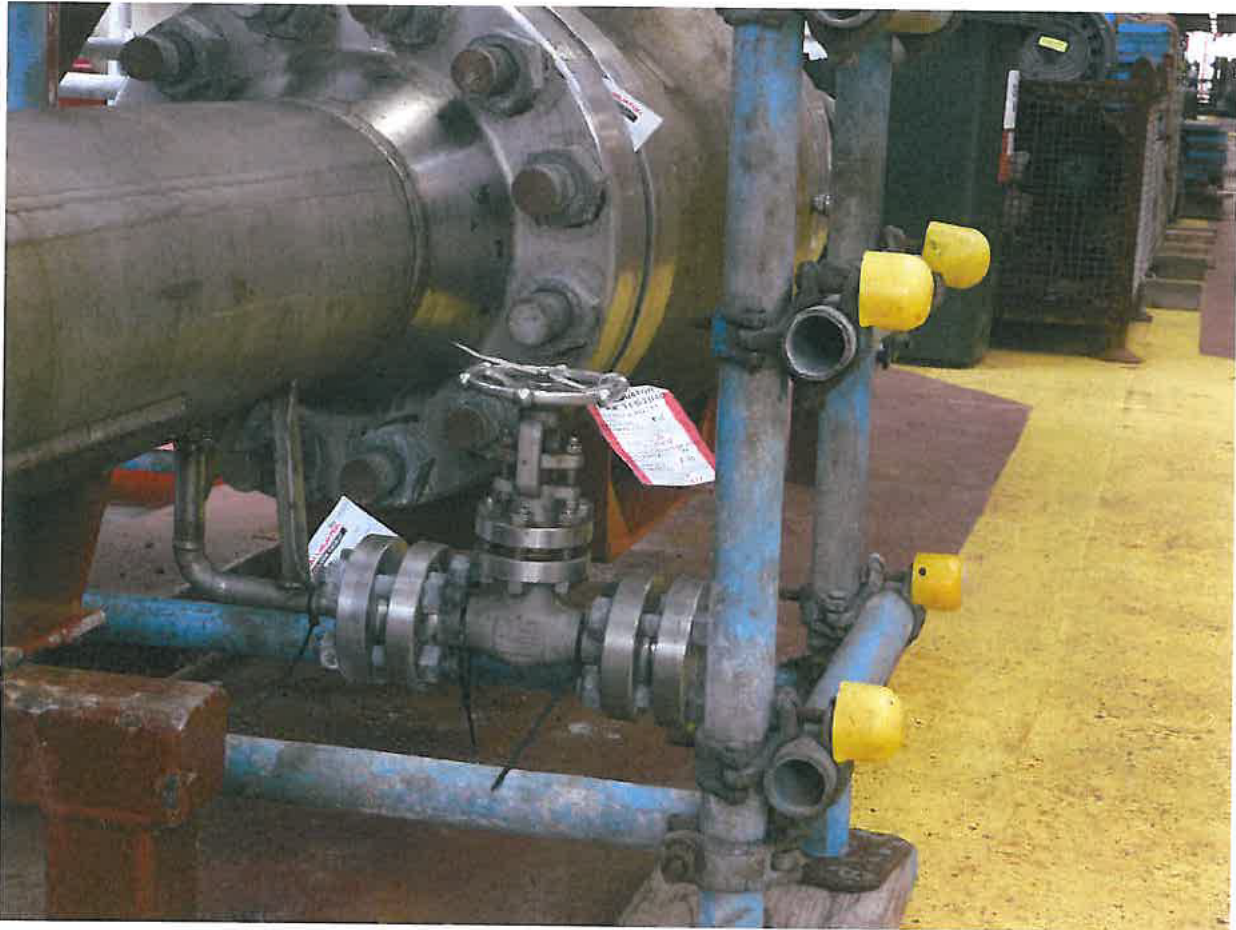


Figure 1: Small bore connection on the gas reinjection line